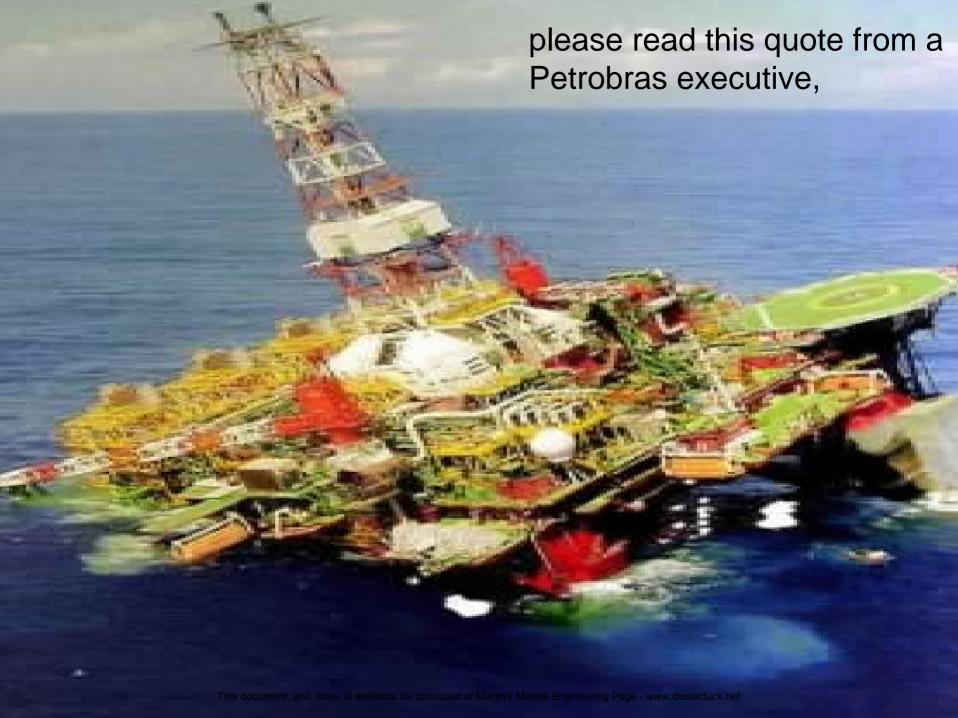


QUALITY ASSURANCE AND THE SINKING OF THE LARGEST **OFFSHORE** OIL **PLATFORM** March 2001

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the project successfully rejected the established constricting and negative influences of prescriptive engineering,







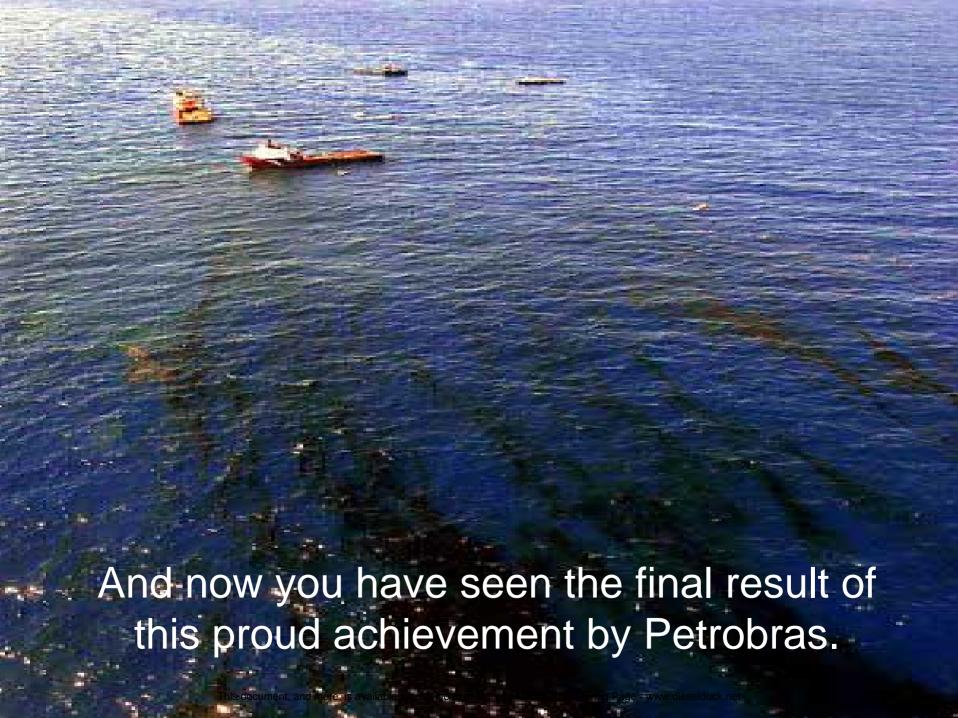
suppliers and contractors to propose highly economical solutions,

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QUIZ:

- 1. How many lives were lost to this cost saving effort and how did this impact the environment, needlessly?
- 2. Did the person giving this speech *or anyone in upper management connected with this decision* lose their job/bonus?
- 3. How much did Petrobras *really* save?
- 4. Does *your* company have a cost saving effort? If so, you'd better know how to swim.